

SERIES 4010A NON-IMPACT
HORIZONTAL ROLLER WINDOW

FLORIDA PRODUCT APPROVAL #23359

DESIGN PRESSURE RATING	IMPACT RATING
VARIES, SEE SHEET 4	NOT RATED FOR IMPACT RESISTANCE

1) THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

2) SHUTTERS ARE REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS.

3) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 2. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.

4) ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH. INSTALLATION ANCHORS SHOULD BE SEALED. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

5) SHIMS ARE REQUIRED AT EACH FLANGE ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS. WOOD BUCKS, BY OTHERS, MUST BE SUFFICIENTLY ANCHORED TO RESIST LOADS IMPOSED ON THEM BY THE WINDOW.

6) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WIND LOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

7) REFERENCES: TEST REPORT FTL-6657, 6658 & 18-7858

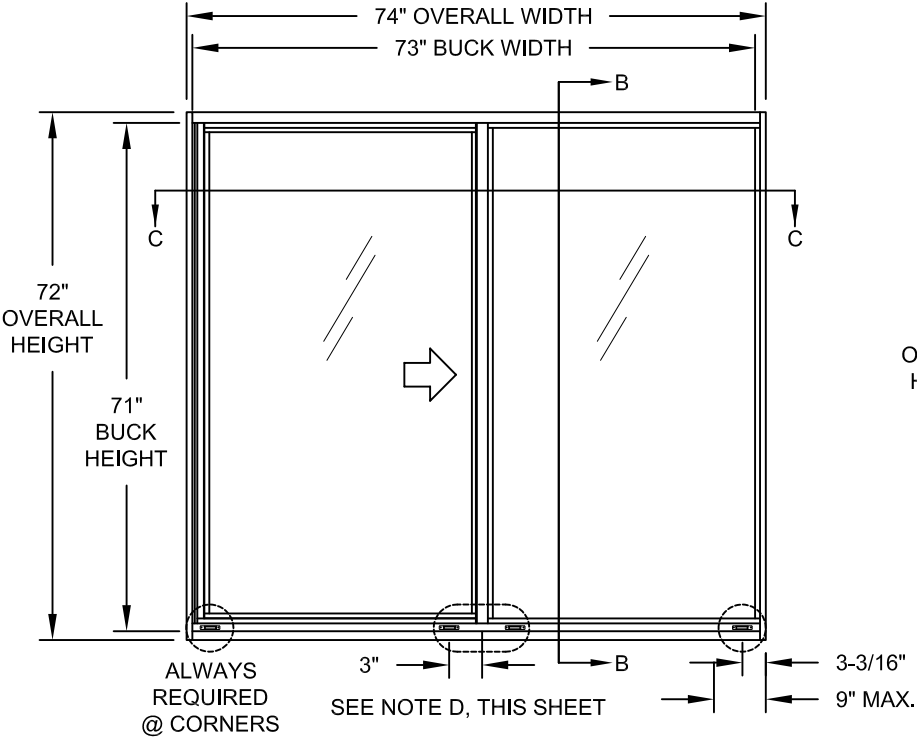
USER INSTRUCTIONS:

- 1) DETERMINE THE SITE SPECIFIC, WINDOW OPENING'S DESIGN PRESSURE REQUIREMENT USING WINDLOAD STANDARD ASCE 7.
- 2) KNOWING YOUR WINDOW CONFIGURATION (OX, XO, XOX), SIZE AND GLASS TYPE, DETERMINE YOUR WINDOW'S DESIGN PRESSURE REQUIREMENT FOR THE WINDOW OPENING USING TABLE 2. IT MUST EQUAL OR EXCEED THE DESIGN PRESSURE REQUIREMENT FOR THE WINDOW OPENING OBTAINED IN STEP 1.
- 3) DETERMINE THE MOST SUITABLE ANCHOR GROUP FROM TABLE1 ACCORDING TO THE INSTALLATION CONDITIONS.
- 4) DETERMINE THE ANCHOR QUANTITY FROM SHEET 2. VERIFY THAT THE ANCHOR/SUBSTRATE WILL MEET REQUIREMENTS FOR YOUR OPENING'S CONDITION FROM TABLE 1, AND THAT ALL MIN. REQUIREMENTS FROM THIS SHEET SET ARE MET.
- 5) INSTALL AS PER SHEET 3.

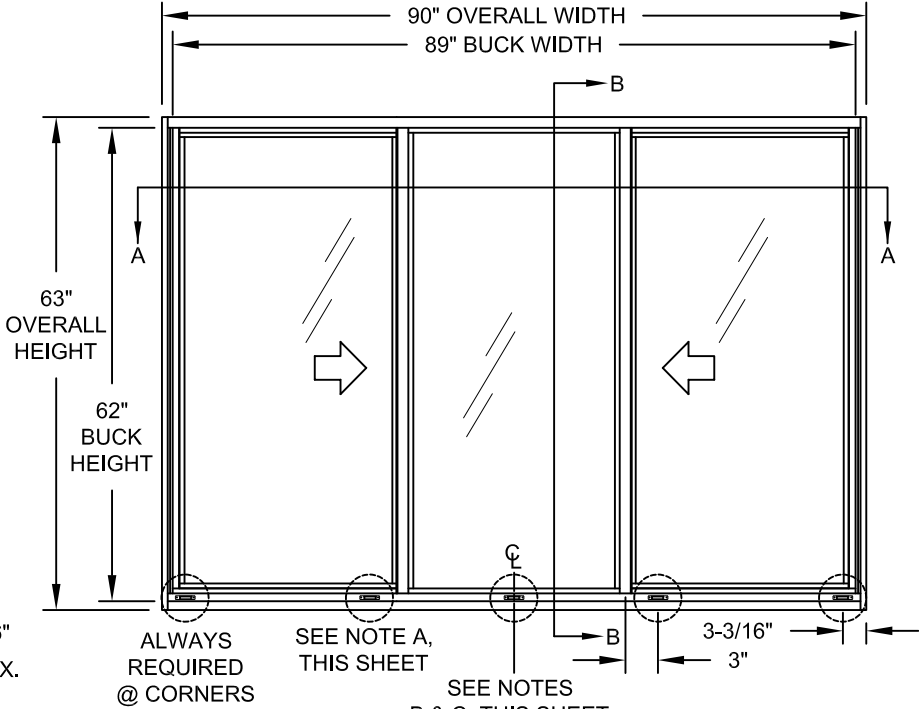
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WEEPHOLE NOTES:

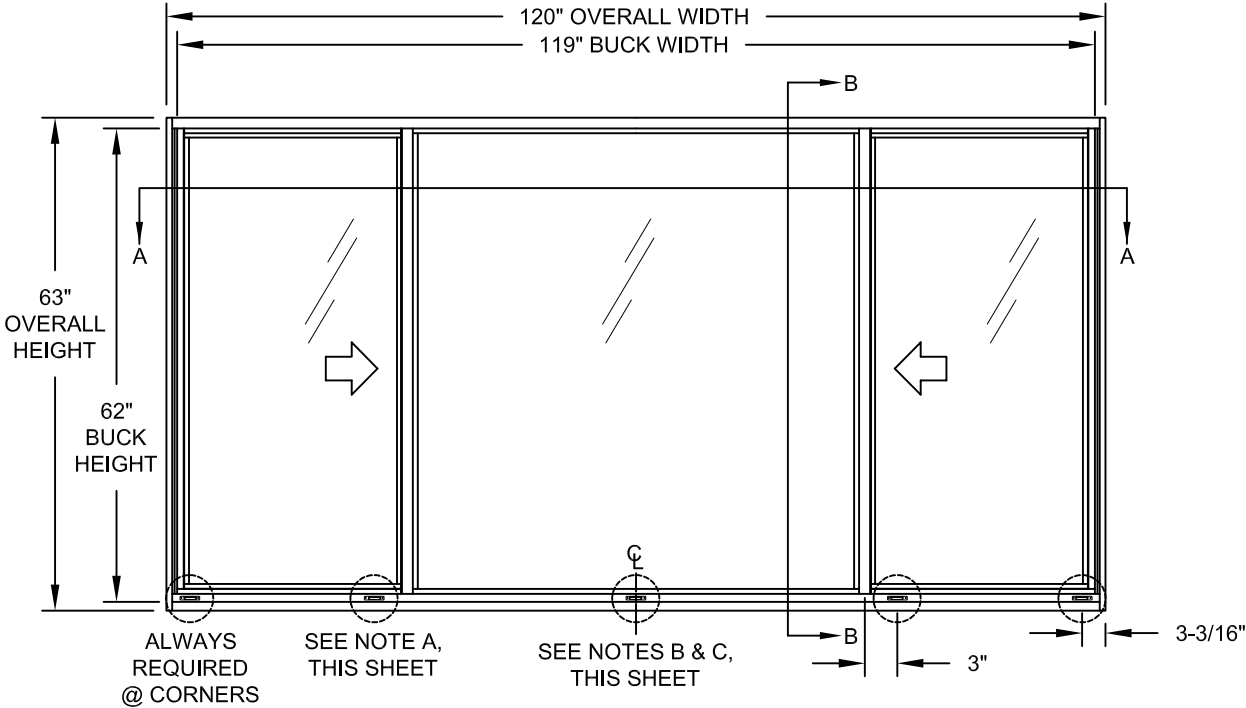
- A. REQUIRED IF WINDOW WIDTH IS OVER 67".
- B. REQUIRED IF WINDOW WIDTH IS OVER 45" AND UP TO 67".
- C. REQUIRED IF WINDOW WIDTH IS OVER 89".
- D. REQUIRED IF WINDOW WIDTH IS OVER 45".



TYP. XO ELEVATION (OX SIM.)



TYP. XOX (1/3-1/3-1/3) ELEVATION



TYP. XOX (1/4-1/2-1/4) ELEVATION

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296 COPYRIGHT © 2024 CGI WINDOWS & DOORS LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.	02/28/18 Date	A MORLESIN By	HR4010FLPA
Impact Resistant Windows & Doors CGI WINDOWS AND DOORS 3780 W. 104TH STREET HIALEAH, FL 33018	ALUMINUM HR WINDOW (NI) NOTES, ELEVATION	1 OF 6 Sheet	HR4010A Series	1 OF 6 DWG

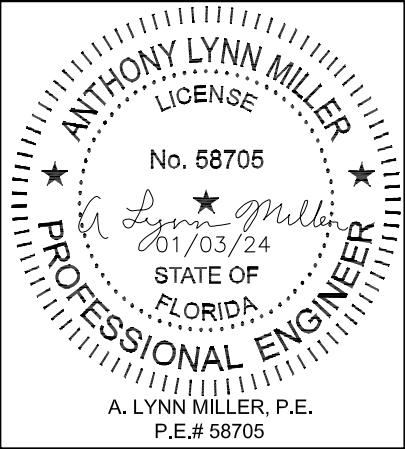
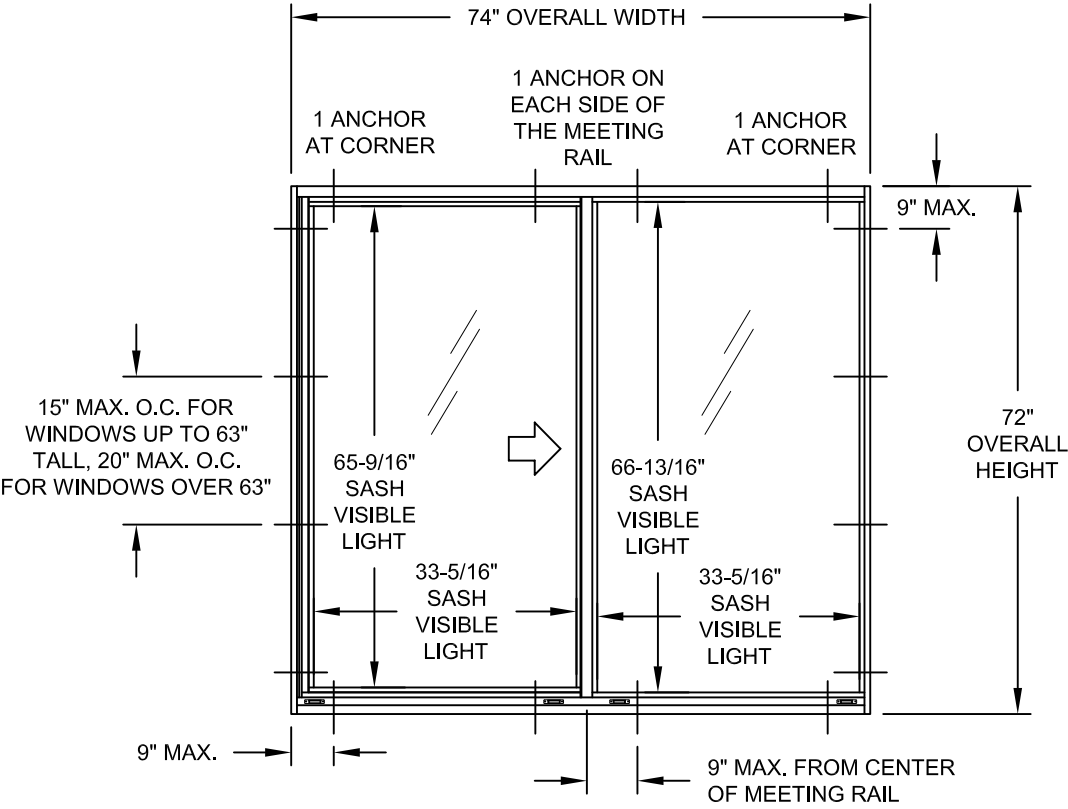


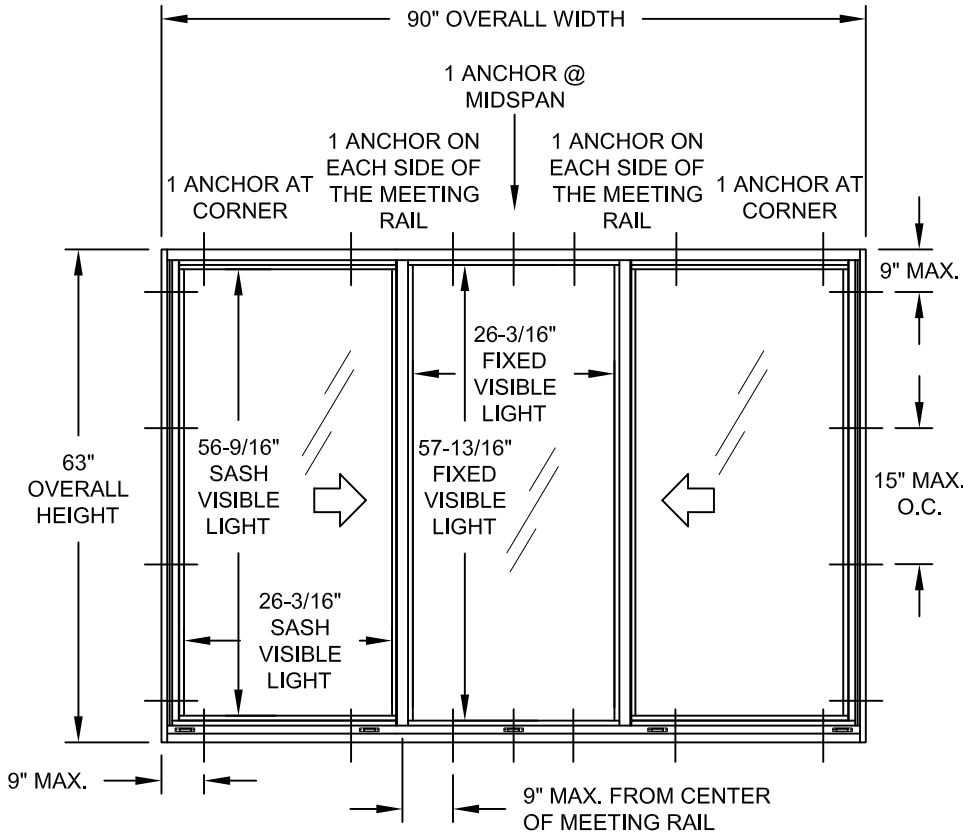
TABLE 1:

Anchor Type	Frame Member	Substrate	Min. Edge Distance	Min. O.C. Distance	Min. Embedment or Metal Thickness
#12, Steel SMS (Gr. 5 or 410 SS, (min. of 3 threads beyond metal substrate))	All	Southern Pine (SG = 0.55)	9/16"	7/8"	1-3/8"
		6063-T5 Aluminum	3/8"	9/16"	0.060"
		A36 Steel	3/8"	9/16"	0.050"
		Gr. 33 Steel Stud	3/8"	9/16"	0.045" (20 Ga)
1/4" DeWalt UltraCon+	Jamb	Hollow Block, (ASTM C90)	1-3/8"	6"	1-1/4"
	Jamb	Filled Block, (ASTM C90)	1"	6"	1-3/4"
	All	Concrete (min. 2.85 ksi)	1-1/4"	4"	1"
	All	Southern Pine (SG = 0.55)	1"	1"	1-3/8"
1/4" 410 SS Elco CreteFlex®	Jamb	Hollow or Filled Block, (ASTM C90)	1-3/4"	6"	1-1/4"
	All	Concrete (min. 3.35 ksi)	2-1/2"	4"	1-3/4"

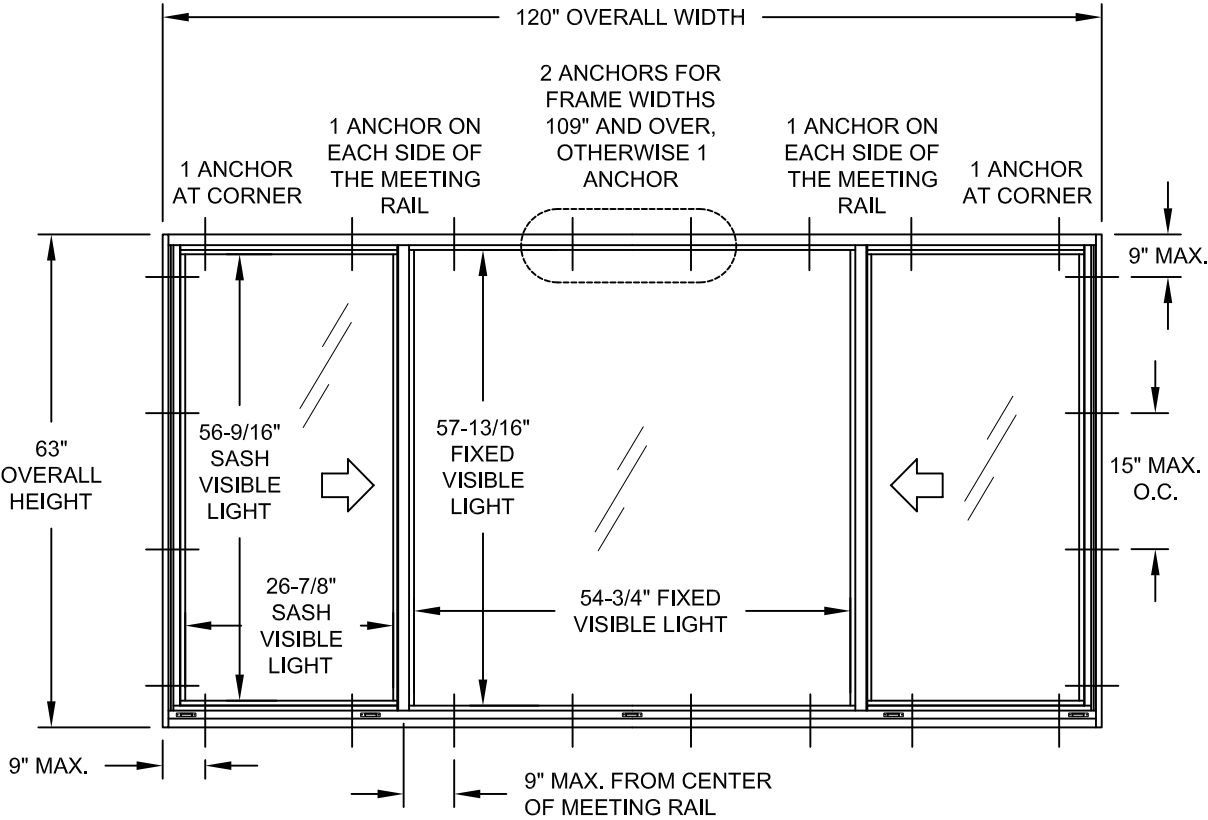
IF THE FRAME CONTAINS A FACTORY COUNTERSINK, ONLY USE FLATHEAD ANCHORS AT THAT LOCATION.



TYP. XO ANCHORAGE (OX SIM.)
& MAX. VISIBLE LIGHT OPENING



TYP. XOx (1/3-1/3-1/3) ANCHORAGE
& MAX. VISIBLE LIGHT OPENING



TYP. XOx (1/4-1/2-1/4) ANCHORAGE
& MAX. VISIBLE LIGHT OPENING

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CGI WINDOWS AND DOORS
3780 W. 104TH STREET
HIALEAH, FL 33018

Impact Resistant
Windows & Doors

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HIALEAH, FL 33018

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02/28/18

ANCHOR INFO

ALUMINUM HR WINDOW (NI)

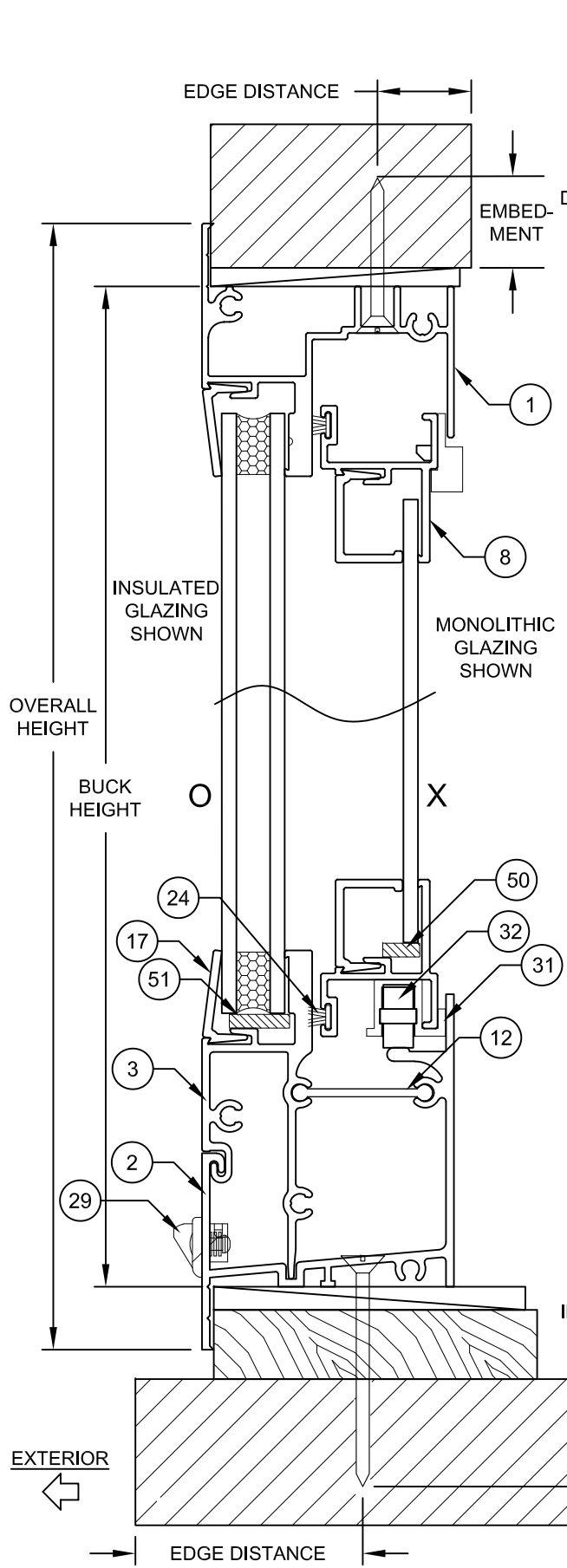
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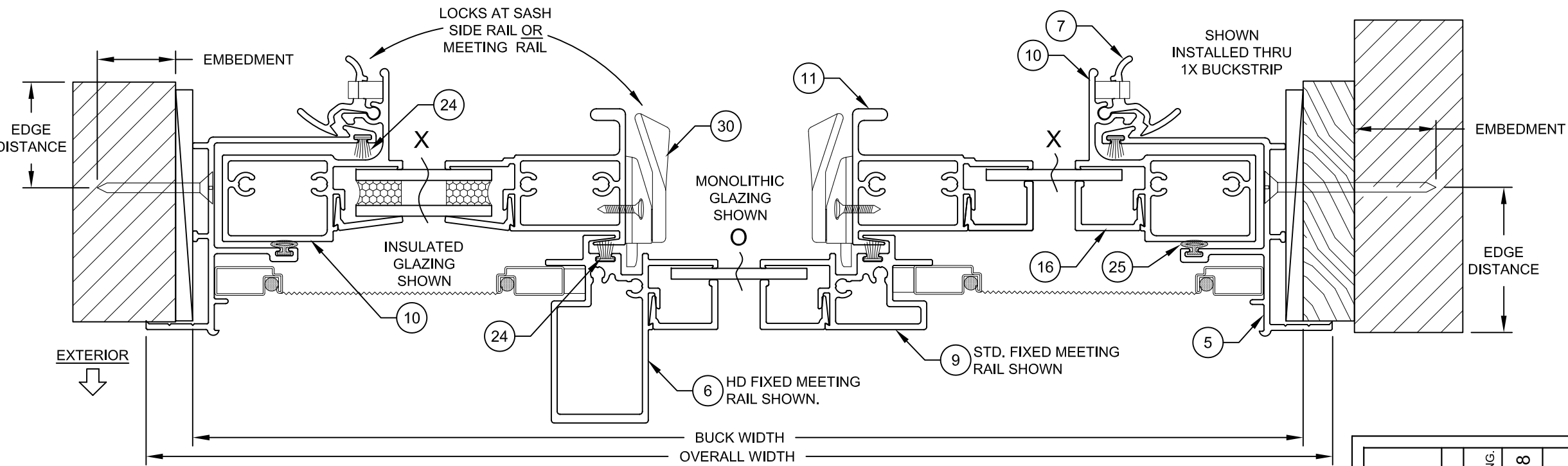
2 OF 6

HR4010A

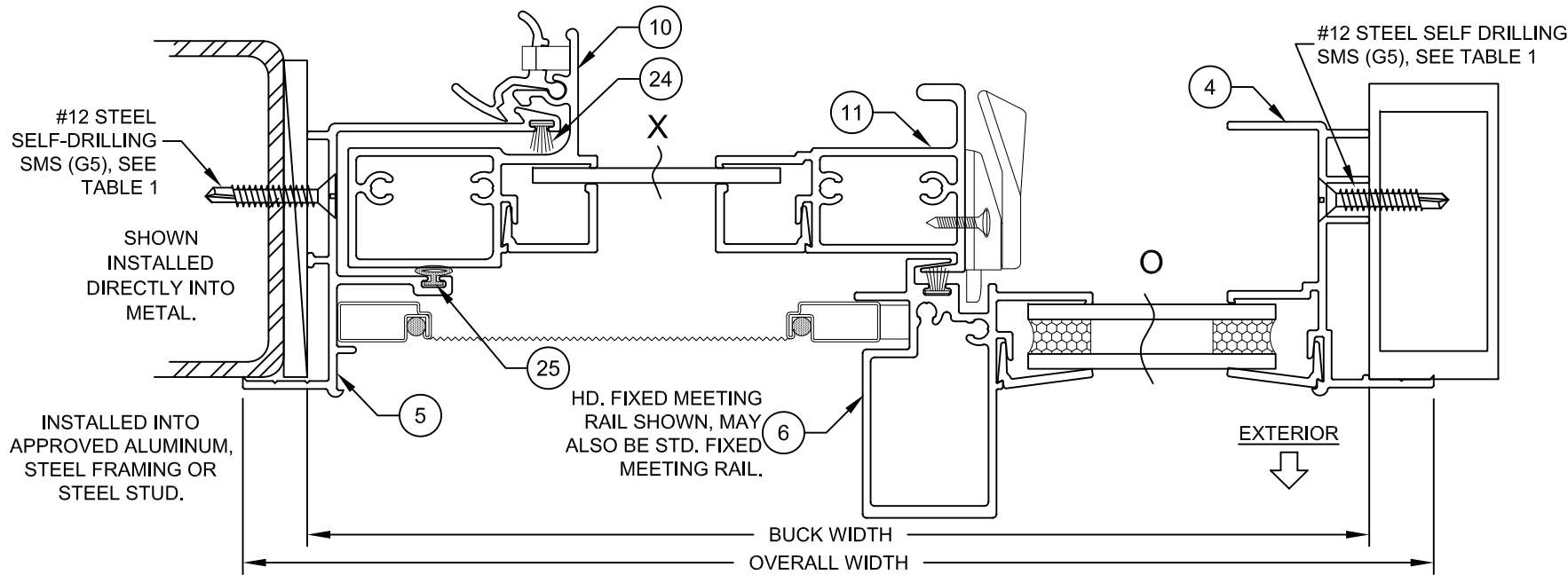
Anthony Lynn Miller
Professional Engineer
No. 58705
01/03/24
STATE OF FLORIDA
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VERTICAL SECTION B-B



HORIZONTAL SECTION A-A



HORIZONTAL SECTION C-C

MULLION SECTION

APPROVED MULLION, MAY BE VERTICAL OR HORIZONTAL.

NOTES:

1) USE ONLY SUBSTRATE APPROPRIATE ANCHORS LISTED IN TABLE 1. FOLLOW EMBEDMENT AND EDGE DISTANCE LIMITS. ANY INSTALLATION OPTION SHOWN MAY BE USED ON ANY SIDE OF THE WINDOW.

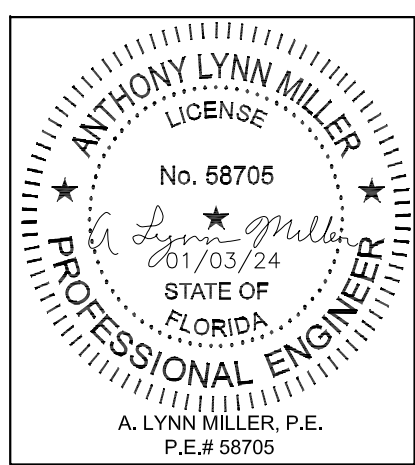
2) MASONRY ANCHORS MAY BE USED INTO WOOD AS PER TABLE 1. ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD.

3) SEE SHEET 2 & TABLE 1 FOR SPACING REQUIREMENTS.

4) MAX. SHIM THICKNESS TO BE 1/4".

5) GLASS SHOWN IS FOR ILLUSTRATIVE PURPOSES ONLY AND MAY DIFFER TO MEET DESIGN REQUIREMENTS.

 Impact Resistant Windows & Doors	CGI WINDOWS AND DOORS 3780 W. 104TH STREET HIALEAH, FL 33018		REGISTRATION #29296		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	
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Series	HR4010A	Sheet	3 OF 6	DWG No.	HR4010FLPA	
Desc.	CROSS SECTION			Drawn By	A MORLESIN	
Title	ALUMINUM HR WINDOW (NI)			Date	02/28/18	



Rev.	01/03/24	E
Date	01/03/24	
Rev.	CORRECTED DIM. SCALE - JR	

TABLE 2:

MAXIMUM DESIGN PRESSURES (psf)									
Overall Width	Overall Height	w/ Standard Meeting Rail				w/ Heavy-duty Meeting Rail			
		Glass 1	Glass 2&3	Glass 4	Glass 5-7	Glass 1	Glass 2&3	Glass 4	Glass 5-7
XO or OX	53-1/8"	38-3/8"	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	61"		+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	66"		+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	74"		+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	53-1/8"	44"	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	61"		+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	66"		+/-48.5	+/-50.0	+/-50.0	+/-48.5	+/-50.0	+/-50.0	+/-50.0
	74"		+/-44.2	+/-50.0	+/-50.0	+/-44.2	+/-50.0	+/-50.0	+/-50.0
	26-1/2"	50-5/8"	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	37"		+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	45"		+/-44.6	+/-50.0	+/-50.0	+/-44.6	+/-50.0	+/-50.0	+/-50.0
	49"		+/-43.6	+/-50.0	+/-50.0	+/-43.6	+/-50.0	+/-50.0	+/-50.0
	53-1/8"		+/-43.5	+/-50.0	+/-50.0	+/-43.5	+/-50.0	+/-50.0	+/-50.0
	61"		+/-42.8	+/-50.0	+/-50.0	+/-42.8	+/-50.0	+/-50.0	+/-50.0
	66"		+/-41.6	+/-50.0	+/-50.0	+/-41.6	+/-50.0	+/-50.0	+/-50.0
	74"		+/-38.9	+/-50.0	+/-50.0	+/-38.9	+/-50.0	+/-50.0	+/-50.0
	26-1/2"	63"	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0	+/-50.0
	37"		+/-49.7	+/-50.0	+/-50.0	+/-49.7	+/-50.0	+/-50.0	+/-50.0
	45"		+/-35.5	+/-50.0	+/-50.0	+/-35.5	+/-50.0	+/-50.0	+/-50.0
	49"		+/-32.3	+/-50.0	+/-50.0	+/-32.3	+/-50.0	+/-50.0	+/-50.0
	53-1/8"		+/-31.2	+/-50.0	+/-50.0	+/-31.2	+/-50.0	+/-50.0	+/-50.0
	61"		+/-31.8	+/-45.4	+/-45.4	+/-31.8	+/-50.0	+/-50.0	+/-50.0
	66"		+/-32.0	+/-43.0	+/-43.0	+/-32.0	+/-49.3	+/-50.0	+/-50.0
	74"		+/-30.0	+/-40.0	+/-40.0	+/-30.0	+/-47.9	+/-50.0	+/-50.0
	26-1/2"	72"	-	-	-	-	+/-50.0	+/-50.0	+/-50.0
	37"		-	-	-	-	+/-50.0	+/-50.0	+/-50.0
	45"		-	-	-	-	+/-50.0	+/-50.0	+/-50.0
	49"		-	-	-	-	+/-50.0	+/-50.0	+/-50.0
	53-1/8"		-	-	-	-	+/-50.0	+/-46.8	+/-50.0
	61"		-	-	-	-	+/-44.0	+/-46.4	+/-50.0
	66"		-	-	-	-	+/-41.2	+/-47.0	+/-50.0
	74"		-	-	-	-	+/-39.8	+/-45.0	+/-50.0
XOX (1/3 - 1/3 - 1/3)	85"	44"	-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	90"		-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	74"	50-5/8"	-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	85"		-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	90"		-	+/-48.6	+/-48.6	+/-50.0	-	+/-50.0	+/-50.0
	53-1/8"	63"	-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	61"		-	+/-49.0	+/-49.0	+/-50.0	-	+/-50.0	+/-50.0
	74"		-	+/-41.9	+/-41.9	+/-48.8	-	+/-50.0	+/-50.0
	85"		-	+/-37.7	+/-37.7	+/-44.0	-	+/-50.0	+/-50.0
	90"		-	+/-36.2	+/-36.2	+/-42.2	-	+/-48.2	+/-50.0
XOX (1/4 - 1/2 - 1/4)	97"	38-3/8"	-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	109"		-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	120"		-	+/-49.7	+/-50.0	+/-50.0	-	+/-49.7	+/-50.0
	85"	44"	-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	97"		-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	109"		-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	120"		-	+/-47.9	+/-50.0	+/-50.0	-	+/-47.9	+/-50.0
	74"	50-5/8"	-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	85"		-	+/-49.1	+/-49.1	+/-50.0	-	+/-50.0	+/-50.0
	97"		-	+/-46.3	+/-46.3	+/-50.0	-	+/-50.0	+/-50.0
	109"		-	+/-44.7	+/-44.7	+/-50.0	-	+/-48.4	+/-48.2
	120"		-	+/-43.6	+/-43.6	+/-50.0	-	+/-44.3	+/-44.1
	53-1/8"	63"	-	+/-50.0	+/-50.0	+/-50.0	-	+/-50.0	+/-50.0
	74"		-	+/-39.3	+/-39.3	+/-45.9	-	+/-47.9	+/-50.0
	85"		-	+/-35.8	+/-35.8	+/-41.8	-	+/-46.8	+/-47.8
	97"		-	+/-33.1	+/-33.1	+/-38.7	-	+/-43.9	+/-44.2
	109"		-	+/-31.2	+/-31.2	+/-36.4	-	+/-40.5	+/-39.6
	120"		-	+/-30.0	+/-30.0	+/-35.0	-	+/-37.5	+/-35.8

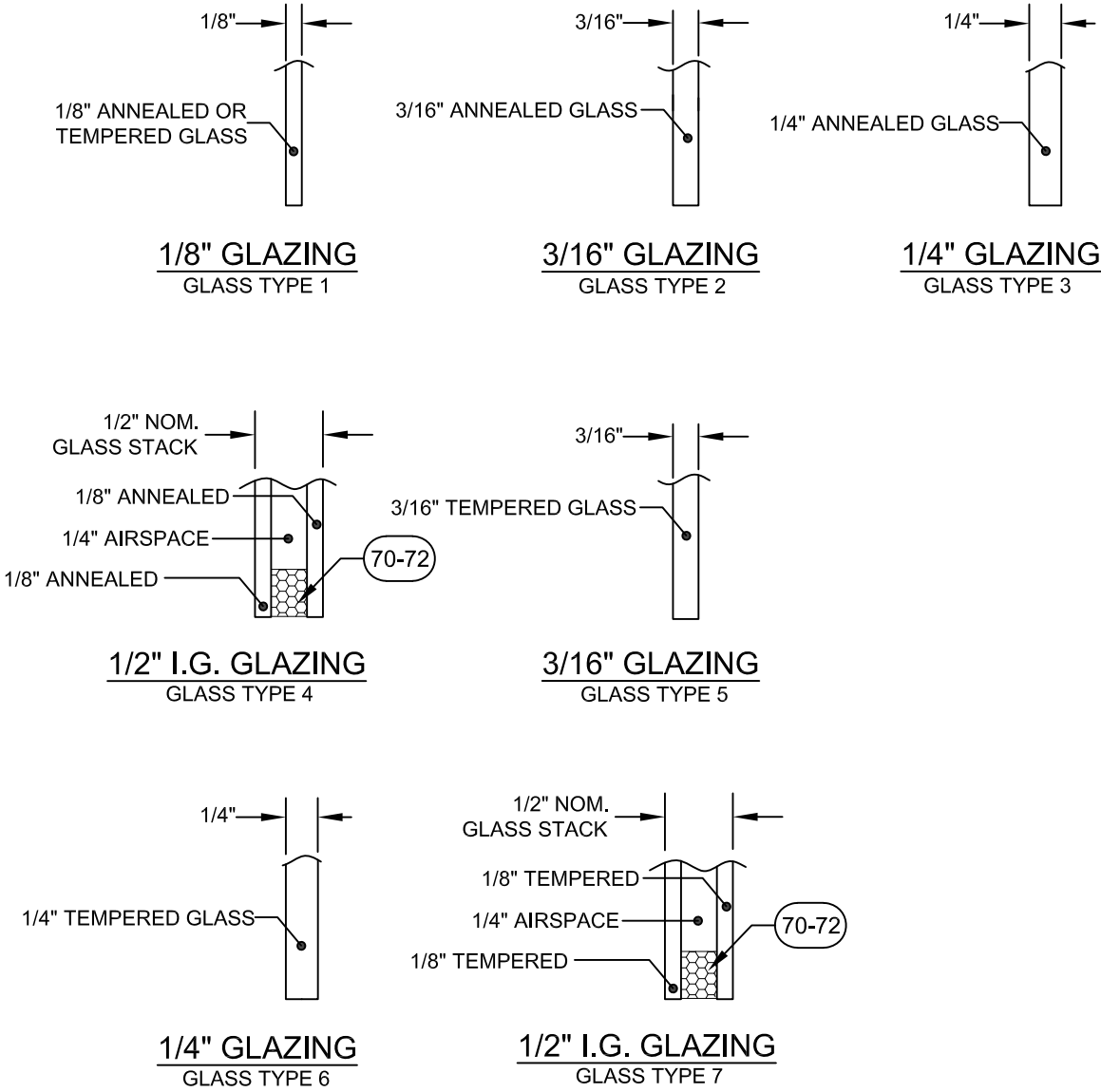


TABLE 3:

	Glass Types
1	1/8" Annealed or Tempered
2	3/16" Annealed
3	1/4" Annealed
4	1/8" Annealed-1/4" Airspace-1/8" Annealed
5	3/16" Tempered
6	1/4" Tempered
7	1/8" Tempered-1/4" Airspace-1/8" Tempered

NOTES:
1) FOR SIZES NOT SHOWN, ROUND UP TO THE NEXT AVAILABLE WIDTH OR HEIGHT DIMENSION SHOWN ON THE TABLE.

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ALUMINUM HR WINDOW (NI)

DESIGN PRESSURES & GLAZING

HR4010A

02/28/18

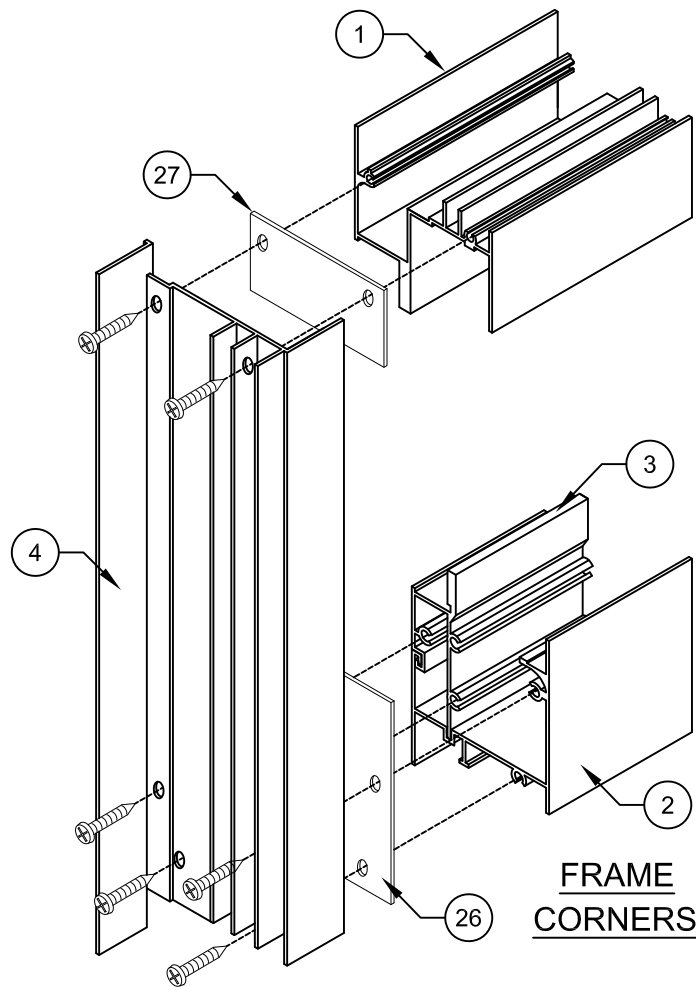
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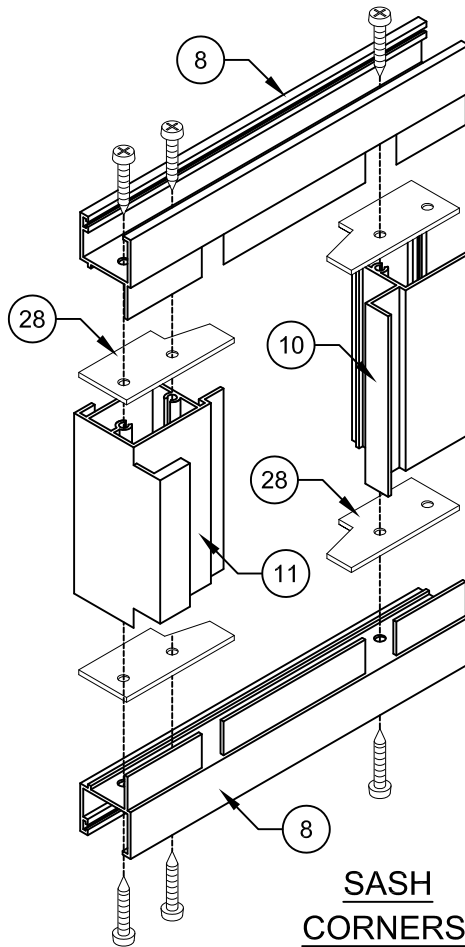
Impact Resistant
Windows & Doors

CGI
WINDOWS & DOORS

ANTHONY LYNN MILLER
LICENSE
No. 58705
01/03/24
STATE OF
FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

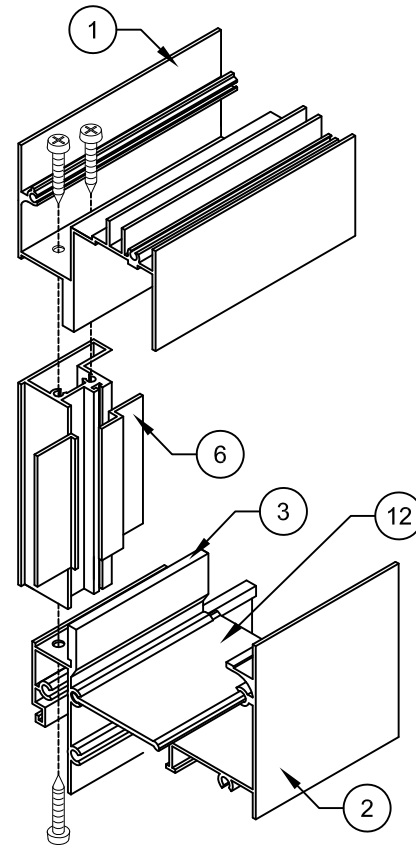


FRAME
CORNERS

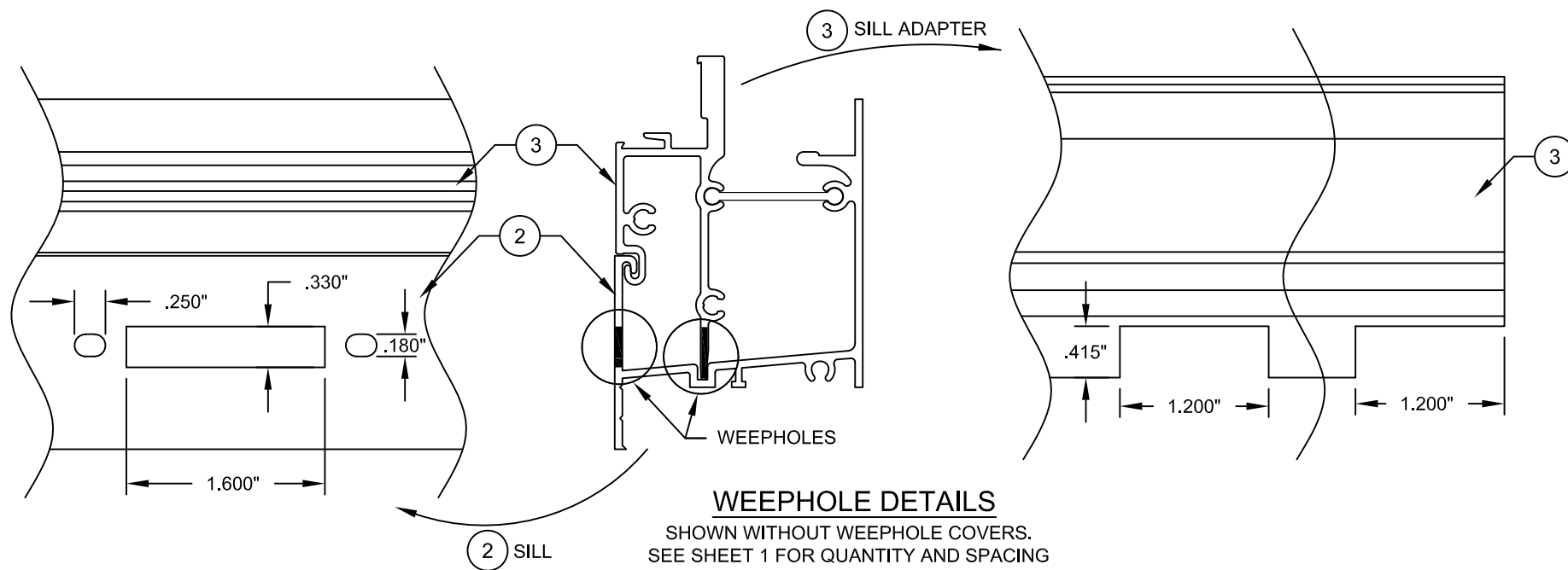


SASH
CORNERS

ASSEMBLY DETAILS

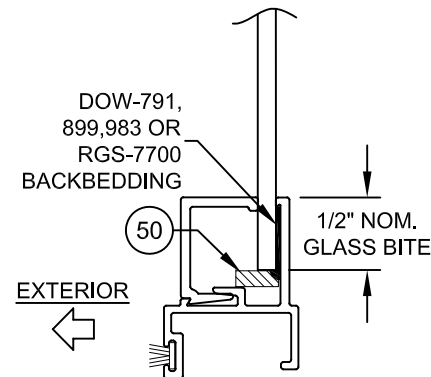


STD. MEETING RAIL
(HD SIMILAR)



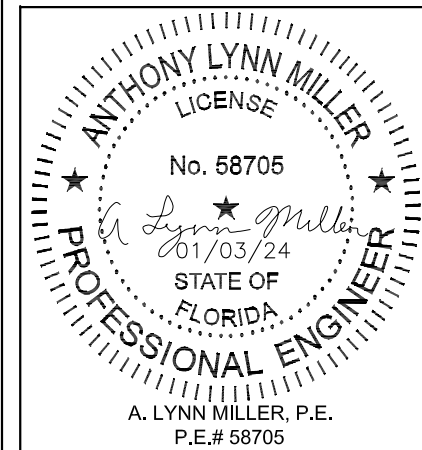
WEEPHOLE DETAILS

SHOWN WITHOUT WEEPHOLE COVERS.
SEE SHEET 1 FOR QUANTITY AND SPACING



TYP. GLAZING DETAIL

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		Date	By		
Impact Resistant Windows & Doors	CGI WINDOWS AND DOORS 3780 W. 104TH STREET HIALEAH, FL 33018	ALUMINUM HR WINDOW (NI)		CORNER/WEEPHOLE DETAILS	5 OF 6
		Title	Desc.		
HR4010A		Sheet	No.		



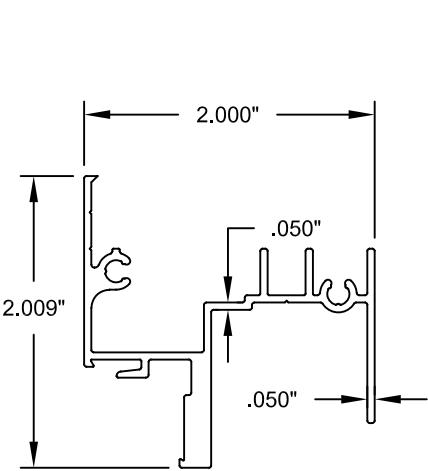
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P.E.# 58705

Rev.	01/03/24	E
Date	01/03/24	
Rev.	01/03/24	E

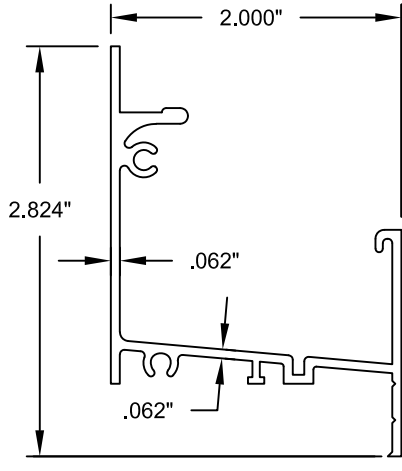
CORRECTED DIM. SCALE - JR

TABLE 4:

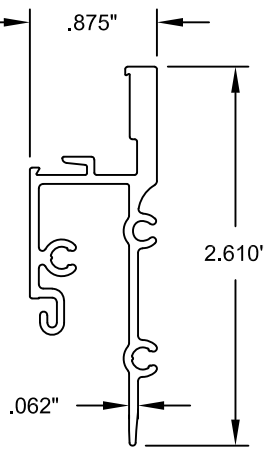
Item	Description
1	Frame Head
2	Frame Sill
3	Sill Adapter
4	Frame Jamb (Fixed)
5	Frame Jamb (Operable)
6	Heavy Duty Fixed Meeting Rail
7	Side Rail Lock
8	Sash Top & Bottom Rail
9	Standard Fixed Meeting Rail
10	Sash Side Rail
11	Sash Meeting Rail
12	Dogbone Reinforcement
13	Sash Stop
15	3/16" Bead
16	1/8" Bead
17	I.G. Bead
23	.190" X .200" Q-Ion Wstp. (Frame)
24	.187" X .230" Fin Wstp.
25	Bulb Vinyl Wstp. (Sash)
26	Frame Sill Gasket, Polyethelyne, opt.
27	Frame Head Gasket, Polyethelyne, opt.
28	Sash Gasket, Polyethelyne, opt.
29	Weephole Cover
30	Sweep Latch
31	Roller Housing & Guide
32	Roller
33	Frame/Sash Corner Sealant, opt.
50	Setting Block 3/32" X 1/4" X 1"
51	Setting Block 1/8" X 1/2" X 1"
70	Kommerling Kodispace 4SG TPS
71	Quanex Super Spacer
72	Metal IG Spacer
81	Silicone Glazing Sealant



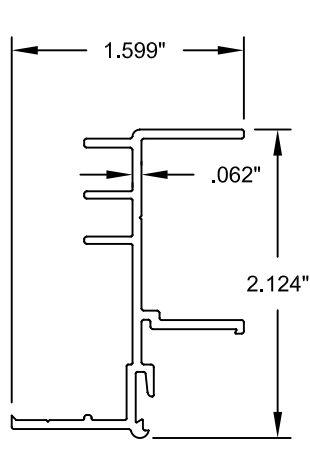
1 FRAME HEAD
6063-T6 ALUMINUM



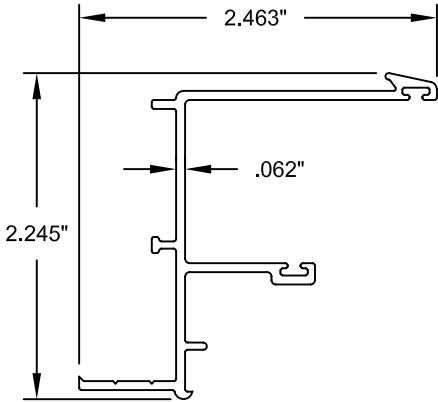
2 FRAME SILL
6063-T6 ALUMINUM



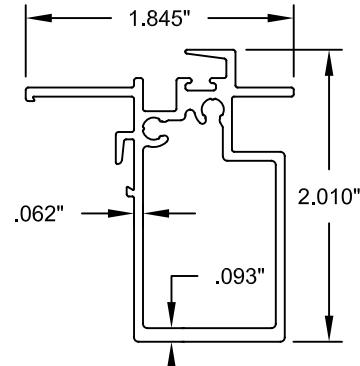
3 SILL ADAPTER
6063-T6 ALUMINUM



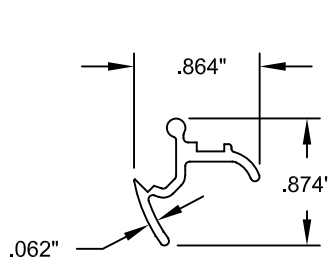
4 FRAME JAMB (FIXED)
6063-T6 ALUMINUM



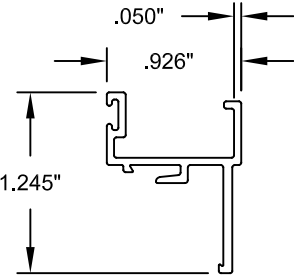
5 FRAME JAMB (OPERABLE)
6063-T6 ALUMINUM



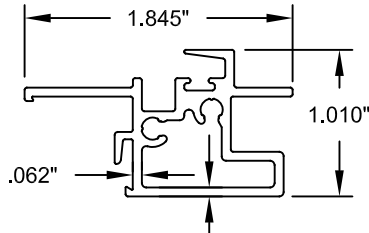
6 HD FIXED MEETING RAIL
6063-T6 ALUMINUM



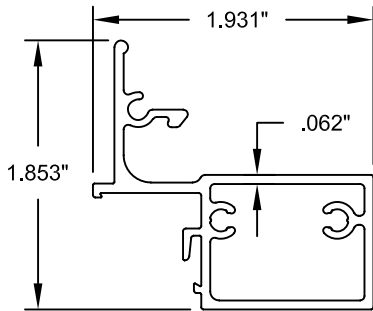
7 SIDE RAIL LOCK
6063-T6 ALUMINUM



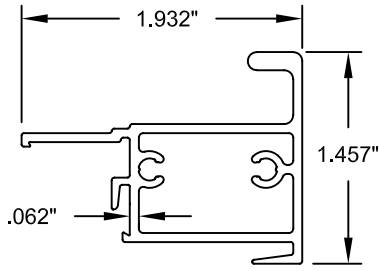
8 SASH TOP & BOTTOM RAIL
6063-T6 ALUMINUM



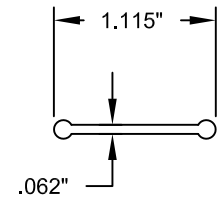
9 STD. MEETING RAIL
6063-T6 ALUMINUM



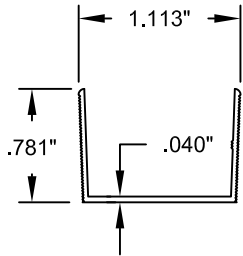
10 SASH SIDE RAIL
6063-T6 ALUMINUM



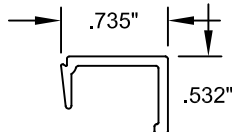
11 SASH MEETING RAIL
6063-T6 ALUMINUM



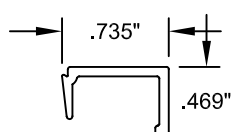
12 DOGBONE
REINFORCEMENT
6063-T6 ALUMINUM



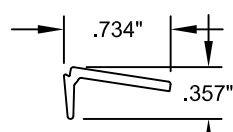
13 SASH STOP
6063-T6 ALUMINUM



15 3/16" BEADING
PVC



16 1/8" BEADING
PVC



17 IG BEADING
PVC

 Impact Resistant Windows & Doors		PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600		REGISTRATION #29296		COPYRIGHT © 2024 CGI WINDOWS & DOORS LIMITED LICENSE TO MAKE COPIES FOR PERMITTING.		02/28/18	
								Date	
CGI WINDOWS AND DOORS 3780 W. 104TH STREET HIALEAH, FL 33018		ALUMINUM HR WINDOW (NI)		A MORLESIN		Drawn By		HR4010FLPA	
BOM / EXTRUSIONS		6 OF 6		Sheet		HR4010A		6 OF 6 DWC No.	
Series Desc.		Title							